## QUICK INDEX

### VALVES/ACTUATORS

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Three-Way Valves</td>
<td>14 - 15</td>
</tr>
<tr>
<td>Four-Way Valves</td>
<td>20 - 21</td>
</tr>
<tr>
<td>Actuating Devices</td>
<td>10 - 13</td>
</tr>
<tr>
<td>Latching-Manual Reset Valves</td>
<td>30 - 31</td>
</tr>
<tr>
<td>Lockout Valves/Indicating Palm Button</td>
<td>33</td>
</tr>
<tr>
<td>Special Purpose Dual Solenoid Valves</td>
<td>28 - 29</td>
</tr>
<tr>
<td>VMAP</td>
<td>34</td>
</tr>
</tbody>
</table>

### SPECIFICATIONS

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Basic Features</td>
<td>3</td>
</tr>
<tr>
<td>Construction</td>
<td>6</td>
</tr>
<tr>
<td>Electrical</td>
<td>7 - 9</td>
</tr>
<tr>
<td>Electrical Combination Suffix Details (Cross Reference)</td>
<td>35</td>
</tr>
<tr>
<td>Filtration</td>
<td>6</td>
</tr>
<tr>
<td>Flow (Cv/Kv)</td>
<td>7</td>
</tr>
<tr>
<td>Port Sizes</td>
<td>6</td>
</tr>
<tr>
<td>Pressure Ranges</td>
<td>6</td>
</tr>
<tr>
<td>Product Numbering System</td>
<td>4 - 5</td>
</tr>
<tr>
<td>Seals</td>
<td>6</td>
</tr>
<tr>
<td>Temperature</td>
<td>6</td>
</tr>
<tr>
<td>Stainless Steel Tags</td>
<td>13</td>
</tr>
</tbody>
</table>

### PARTS

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Combination Actuators</td>
<td>26 - 27</td>
</tr>
</tbody>
</table>

### WARNINGS & WARRANTY

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Back Cover</td>
</tr>
</tbody>
</table>
GENERAL CHARACTERISTICS OF SERIES “V-316” VALVES

The V-316 Valve Series provides a full range of control valves suited to the most demanding of applications. Ruggedly constructed, both internally and externally, of stainless steel, these valves are able to withstand the physical abuse of corrosive environments and controlled media.

A modular design concept utilizing three basic sub-assemblies: a Body Assembly and two Actuator Assemblies (active or passive), simplifies circuit planning while affording almost unlimited combination possibilities.

Port sizes 1/4", 3/8", and 1/2" NPT are 2 and 3-position, three-way (3/2, 3/3), and four-way (5/2 and 5/3) styles. 3/4" and 1" NPT are available as 2-position, three-way (3/2) and four-way (5/2).

Actuation types include manual (hand lever, palm button, latching detent & manual reset), pilot (pressure pilot, diaphragm pilot, “air-latch” pilot), and solenoid-pilot (including several approved hazardous service types).

CONSTRUCTION

**High Performance Solenoid**
Near frictionless direct acting poppet design yields positive shifting and the lowest solenoid power/wattage ratings. Epoxy encapsulated coils with high heat class ratings are standard for moisture resistance, heat dissipation and elevated temperature applications.

**Solenoid-Pilot Design**
Direct acting valve integrated on pilot valve
The V-316 Series solenoid valve utilizes a high performance solenoid-pilot design. This design utilizes available media pressure/force to shift valve assuring positive shifting. This design also produces the lowest wattage ratings in the industry.

**Large Diameter Pilot**
The design is maximized to offer positive shifting throughout range while residual volume is reduced for less air per shift. A U-cup is utilized for bubble tight sealing while reducing shift friction to a minimum.

**Balanced Spool**
The forces required to actuate the plunger are unaffected by pressure being controlled assuring positive shifting throughout the entire pressure range.

**Investment Cast Stainless Steel**
316 stainless steel components are utilized for superior corrosion protection in the harshest environments. Investment cast components offer a first class finish, while providing weight savings and maximized flow paths for superior flow.

**Elastomer Packed Spool**
“Low friction” type seals are utilized to offer bubble tight sealing throughout valve operation range.

**Full Flow - Over Ported**
Internal high flow area through valve is maximized so user is assured the fitting will reduce flow not the Versa valve.

**Spring Return Device**
Versa’s V-316 Series spring return valves offer the strongest spring return ratings on the market assuring a positive shift when valve is commanded to shift.

**EVERY VALVE FUNCTIONALLY TESTED THROUGHOUT COMPLETE PRESSURE RANGE BEFORE SHIPPING**

COMPATIBILITY & APPLICATION RANGE:
Series V-316 valves are designed for the control of pneumatic pressures from partial vacuum to 200 psi (14 bar). Because Versa uses various styles and compounds of elastomers, it is possible to meet varying conditions of media and temperature.

Limitations generally apply to specific types of actuation, such as solenoid or pilot. The minimum and maximum pressures in these cases are dependent upon valve size, method of return actuation, valve series, and range of pressure being controlled. For specific information, refer to specification pages 6 thru 9.

www.versa-valves.com
HOW TO SELECT A VERSA VALVE

Every letter and digit in the product number has significant meaning. The product number shown below (VSG-4522-316-L14-A120) indicates the following:

<table>
<thead>
<tr>
<th>V</th>
<th>S</th>
<th>G</th>
<th>4</th>
<th>5</th>
<th>2</th>
<th>2</th>
<th>316</th>
<th>L14</th>
<th>A120</th>
</tr>
</thead>
<tbody>
<tr>
<td>PNEUMATIC SERVICE</td>
<td>SPRING RETURN</td>
<td>SOLENOID PILOT-ACTUATED</td>
<td>FOUR-WAY</td>
<td>1/2&quot; NPT</td>
<td>SIDE PORTED (INPILOT)</td>
<td>TWO POSITION</td>
<td>316 STAINLESS STEEL</td>
<td>SOLENOID OPERATOR EQUIPPED WITH DUST EXCLUDER NUT</td>
<td>120V60 COIL</td>
</tr>
</tbody>
</table>

**BASIC PRODUCT NUMBER**

- **V** - VALVE SERIES
  - V-316 Series Valve
    - Pneumatic service to 200 psi (14 bar)

- **S** - ACTUATING DEVICES
  - A Special actuator of any type. Letter indicates position of actuator relative to right and left end of body. Suffix detail is required to designate specific actuator
  - B Spring Centering (for 3 position manually operated valves)
  - C Cam Actuator
  - G Solenoid-Pilot/2 position
  - I Palm Button
  - J Pilot-Spring Centering (for 3 position pilot operated valves)
  - L Hand Lever (centerline lever)
  - N Non-return Device (for manually operated valves — allows valve to be positioned anywhere without detents)
  - P Pressure Pilot/2 position
  - R Reverse Spring Return (for manually operated valves). Spring pulls valve spool
  - S Spring Return. Spring pushes valve spool
  - U Three-Detent (for manually operated valves)
  - W Diaphragm-Pilot (low pressure-pilot)
  - X Solenoid-Pilot Spring Centering (for 3 position solenoid operated valves)
  - Z 2-Position Detent (for 2-position manually operated valves)

- **G** - FUNCTION: Body Style
  - 2 Two-Way*
  - 3 Three-Way
  - 4 Four-Way
  - 7 Two-Outlet (Directional Three-Way-Diverter)
  - 8 Two-Inlet (Directional Three-Way-Selector)
  
  * Two-Way is accomplished by plugging the exhaust port of a three-way valve

- **4** - PORT SIZE
  - 3 ½" NPT
  - 4 3¼" NPT
  - 5 ½" NPT
  - **6** ¾" NPT
  - **7** 1" NPT

*3/4" 1" valve Actuators Available
(C, G, L, N, P, S, & X)
### SUFFIX DETAILS

Suffix details indicate modifications or variations to the basic valve. When specifying simply add those suffix details required in alphabetical and/or numerical order.

Listed below are the suffix detail modifications found in this catalog and the page on which they are noted.

### BODY DETAILS

<table>
<thead>
<tr>
<th>0 SIDEPORTED–EXPILOT</th>
<th>2 SIDEPORTED–INPILOT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Body with integral, pipe threaded ports. This type of body is directly connected to pressure lines and is used for mechanical, manual and EXPILOT* type solenoid or pilot actuated valves.</td>
<td>Body same as “0” above, except it has an auxiliary internal passage to supply INPILOT** type solenoid and pilot actuators. *Separate pressure line connection needed to supply solenoid-pilot. **Internal auxiliary porting supplies pressurized medium being controlled to pilot, solenoid-pilot.</td>
</tr>
</tbody>
</table>

### SPOOL DETAILS (Flow patterns)

<table>
<thead>
<tr>
<th>THREE-WAY VALVES</th>
<th>FOUR-WAY VALVES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Two Position</td>
<td>Two Position</td>
</tr>
<tr>
<td>1 Normally Closed (actuating device must be on right end of valve)</td>
<td>2 Standard flow pattern: inlet alternately open to one cylinder port; opposite cylinder port alternately open to exhaust.</td>
</tr>
<tr>
<td>2 Normally Open (actuating device must be on left end of valve)</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>THREE-WAY VALVES</th>
<th>FOUR-WAY VALVES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Three Position</td>
<td>Three Position</td>
</tr>
<tr>
<td>3 All ports blocked in center position</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>DIVERTER &amp; SELECTOR VALVES</th>
<th>SPOOL DETAILS</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-position</td>
<td>Flow patterns</td>
</tr>
<tr>
<td>3 All ports blocked in center position</td>
<td></td>
</tr>
</tbody>
</table>

### SUFFIX DETAILS

- **Actuator Orientation:**
  - -218A thru -218C: Hand Lever, page 10
  - -227A thru -227C: Pilot actuator, page 12

- **Combination Actuators:**
  - Button actuated, page 26
  - Hand actuated, page 26
  - Latching resets, page 30
  - Pilot actuated, page 27

- **Solenoid Options:**
  - Solenoid-pilot actuated, page 27
  - Pilot actuated, page 27
  - Latching resets, page 30
  - Hand actuated, page 26
  - Button actuated, page 26

- **Nut:**
  - Silencer/dustproof coil cover nut, page 13

- **Dust excluder:**
  - Dust Proof, page 13

- **Pilot:**
  - Silencer/dustproof coil cover nut, page 13

- **Special service/lubrication:**
  - DG: Dust Proof
  - -D14: Dust excluder, page 13
  - 55S: FDA approved silicone grease
  - 55M: Silicone grease

- **Special service/lubrication:**
  - -208E: Plus pressure rating to 200 psi (14 bar), page 6
  - -PPR: Plus pressure rating to 300 psi (20.7 bar), page 6
  - -H: Threaded solenoid exhaust, page 13

- **Tagging:**
  - -NV28A, Stainless steel ID tag; see Product Bulletin 181 page 13

### COIL CODE

- **Voltage Code:**
  - 24VDC = A024
  - 120V60 = A120
  - 24VDC = DB24

See Page 7 for specific coil and codes.

---

**Listed below are the suffix detail modifications found in this catalog and the page on which they are noted.**

**Suffix details indicate modifications or variations to the basic valve. When specifying simply add those suffix details required in alphabetical and/or numerical order.**

**Listed below are the suffix detail modifications found in this catalog and the page on which they are noted.**
### PORT SIZE - FLOW

<table>
<thead>
<tr>
<th>Port Size</th>
<th>Flow Diameter inch</th>
<th>Flow Diameter mm</th>
<th>Flow Factor Cv</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4 NPT</td>
<td>0.375</td>
<td>9.5</td>
<td>1.8</td>
</tr>
<tr>
<td>3/8 NPT</td>
<td>0.625</td>
<td>16.0</td>
<td>2</td>
</tr>
<tr>
<td>1/2 NPT</td>
<td>0.625</td>
<td>16.0</td>
<td>5.5</td>
</tr>
<tr>
<td>3/4 NPT</td>
<td>1.062</td>
<td>27.0</td>
<td>9.6</td>
</tr>
<tr>
<td>1 NPT</td>
<td>1.062</td>
<td>27.0</td>
<td>11.1</td>
</tr>
</tbody>
</table>

### MATERIALS

Valve body and internal parts:
- 316L stainless steel

Actuator caps:
- 316L stainless steel

Valve body/actuator seals:
- FKM – fluorocarbon (diaphragm, Buna)
  - Low Temperature Nitrile (-44)
  - Ethylene Propylene (-EP)

Screws:
- 316 stainless steel

Solenoid internal parts:
- 300 & 400 grade stainless steel

Solenoid Coil housing:
- Dependent on coil selected, see page 8 - 9

### PRESSURE RANGES

#### TYPE OF ACTUATION
- Manual: Spring, Spring Centering, Detent
- Pressure Pilot: Spring Return, 2 Position, Spring Centering, 3 Position, 2 Position, Dual Pilot
- Diaphragm: Spring Return, 2 Position, Spring Centering, 3 Position
- INPilot: Spring Return, 2 Position, Spring Centering, 3 Position
- EXPilot: Spring Return, 2 Position, Spring Centering, 3 Position

#### TYPE OF RETURN
- Manual: Spring, Spring Centering, Detent
- Pressure Pilot: Spring Return, 2 Position, Spring Centering, 3 Position
- Diaphragm: Spring Return, 2 Position
- INPilot: Spring Return, 2 Position
- EXPilot: Spring Return, 2 Position

#### OPERATING PRESSURE RANGE THROUGH VALVE (CONTROLLED PRESSURE)

<table>
<thead>
<tr>
<th>Type of Actuation</th>
<th>Type of Return</th>
<th>Operating Pressure Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4 - 1/2</td>
<td>3/4 - 1</td>
<td>1/4 - 1/2</td>
</tr>
<tr>
<td>1/4 - 1/2</td>
<td>3/4 - 1</td>
<td>1/4 - 1/2</td>
</tr>
</tbody>
</table>

#### MINIMUM PILOT PRESSURE

<table>
<thead>
<tr>
<th>Type of Actuation</th>
<th>Type of Return</th>
<th>Minimum Pilot Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Manual</td>
<td>Manual</td>
<td>VAC. - 200 psi</td>
</tr>
<tr>
<td>Pressure Pilot</td>
<td>Pressure Pilot</td>
<td>VAC. - 200 psi</td>
</tr>
<tr>
<td>Diaphragm</td>
<td>Diaphragm</td>
<td>VAC. - 200 psi</td>
</tr>
<tr>
<td>INPilot</td>
<td>INPilot</td>
<td>VAC. - 200 psi</td>
</tr>
<tr>
<td>EXPilot</td>
<td>EXPilot</td>
<td>VAC. - 200 psi</td>
</tr>
</tbody>
</table>

### MEDIA

Air / inert gas, including natural gas. Consult factory for hydraulic service.

The standard V-316 Series product is rated for air and gas service including natural gas. While the standard valve is rated for natural gas, Versa recommends suffix detail -NGS for enhanced valve performance (-NGST for low temperature applications).

Versa Products Company's valves and accessories are intended for use in clean dry air or inert gas systems. Versa requires filters of 40 microns or better. Versa defines “dry” as a system where dew point is 20°F below the minimum temperature to which any part of the system is exposed.

Versa's products are rated for lubricated or non lubricated service. On lubricated service, care should be taken to follow the lubricator manufactures' recommendations as to use and maintenance. As Versa’s products are elastomer sealed devices, seal compatibility with media, lubricator fluid and environmental conditions should be confirmed.

### PORT SIZE - FLOW

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Screws:
- 316 stainless steel

Solenoid internal parts:
- 300 & 400 grade stainless steel

Solenoid Coil housing:
- Dependent on coil selected, see page 8 - 9

### PRESSURE RANGES

#### TYPE OF ACTUATION
- Manual: Spring, Spring Centering, Detent
- Pressure Pilot: Spring Return, 2 Position, Spring Centering, 3 Position, 2 Position, Dual Pilot
- Diaphragm: Spring Return, 2 Position
- INPilot: Spring Return, 2 Position
- EXPilot: Spring Return, 2 Position

#### TYPE OF RETURN
- Manual: Spring, Spring Centering, Detent
- Pressure Pilot: Spring Return, 2 Position, Spring Centering, 3 Position
- Diaphragm: Spring Return, 2 Position
- INPilot: Spring Return, 2 Position
- EXPilot: Spring Return, 2 Position

#### OPERATING PRESSURE RANGE THROUGH VALVE (CONTROLLED PRESSURE)

<table>
<thead>
<tr>
<th>Type of Actuation</th>
<th>Type of Return</th>
<th>Operating Pressure Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4 - 1/2</td>
<td>3/4 - 1</td>
<td>1/4 - 1/2</td>
</tr>
<tr>
<td>1/4 - 1/2</td>
<td>3/4 - 1</td>
<td>1/4 - 1/2</td>
</tr>
</tbody>
</table>

#### MINIMUM PILOT PRESSURE

<table>
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<tr>
<th>Type of Actuation</th>
<th>Type of Return</th>
<th>Minimum Pilot Pressure</th>
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<tbody>
<tr>
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<td>VAC. - 200 psi</td>
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<tr>
<td>Pressure Pilot</td>
<td>Pressure Pilot</td>
<td>VAC. - 200 psi</td>
</tr>
<tr>
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<td>Diaphragm</td>
<td>VAC. - 200 psi</td>
</tr>
<tr>
<td>INPilot</td>
<td>INPilot</td>
<td>VAC. - 200 psi</td>
</tr>
<tr>
<td>EXPilot</td>
<td>EXPilot</td>
<td>VAC. - 200 psi</td>
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### MEDIA

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### PRESSURE RANGES

#### TYPE OF ACTUATION
- Manual: Spring, Spring Centering, Detent
- Pressure Pilot: Spring Return, 2 Position, Spring Centering, 3 Position, 2 Position, Dual Pilot
- Diaphragm: Spring Return, 2 Position
- INPilot: Spring Return, 2 Position
- EXPilot: Spring Return, 2 Position

#### TYPE OF RETURN
- Manual: Spring, Spring Centering, Detent
- Pressure Pilot: Spring Return, 2 Position, Spring Centering, 3 Position
- Diaphragm: Spring Return, 2 Position
- INPilot: Spring Return, 2 Position
- EXPilot: Spring Return, 2 Position

#### OPERATING PRESSURE RANGE THROUGH VALVE (CONTROLLED PRESSURE)

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<th>Type of Actuation</th>
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<td>1/4 - 1/2</td>
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#### MINIMUM PILOT PRESSURE

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<th>Type of Actuation</th>
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<td>Manual</td>
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<td>VAC. - 200 psi</td>
</tr>
<tr>
<td>Pressure Pilot</td>
<td>Pressure Pilot</td>
<td>VAC. - 200 psi</td>
</tr>
<tr>
<td>Diaphragm</td>
<td>Diaphragm</td>
<td>VAC. - 200 psi</td>
</tr>
<tr>
<td>INPilot</td>
<td>INPilot</td>
<td>VAC. - 200 psi</td>
</tr>
<tr>
<td>EXPilot</td>
<td>EXPilot</td>
<td>VAC. - 200 psi</td>
</tr>
</tbody>
</table>

### NOTES

- **When application involves temperatures below freezing or when shifting intervals are relatively long, it is recommended that suffix -S be specified for valves with spring actuation. Minimum pilot pressure must be increased by 40%.**
- **All standard solenoid valves with a maximum operating pressure or pilot pressure listed at 175 psi (12 bar). Valves may be plus pressure rated to 200 psi (14 bar) by adding suffix -200 to model number or a maximum of 300 psi (20.7 bar) by adding suffix -PPR to the model number.**
### SOLENOID/PILOT — COIL SPECIFICATIONS*

<table>
<thead>
<tr>
<th>Temperature Range (Medium/Ambient Temperature)</th>
<th>Intermittent Duty Service</th>
<th>Continuous Duty Service</th>
</tr>
</thead>
<tbody>
<tr>
<td>150°F to 200°F (65°C) (95°C)</td>
<td>Suffix -HT</td>
<td>Suffix -HT</td>
</tr>
<tr>
<td>120°F to 150°F (50°C) (65°C)</td>
<td>Standard</td>
<td>Suffix -HT</td>
</tr>
<tr>
<td>-10°F to 120°F (-23°C) (50°C)</td>
<td>Standard</td>
<td>Standard</td>
</tr>
</tbody>
</table>

The table above lists suggested suffix options for various temperature ranges and/or types of service. For temperatures or conditions not listed, consult factory.

### SPECIFICATIONS

<table>
<thead>
<tr>
<th>Solenoid Suffix (see page 8)</th>
<th>AC</th>
<th>DC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Voltage</td>
<td>Voltage Code</td>
<td>Inrush</td>
</tr>
<tr>
<td>24/60</td>
<td>A024</td>
<td>0.633</td>
</tr>
<tr>
<td>120/60</td>
<td>A120</td>
<td>0.127</td>
</tr>
<tr>
<td>240/60</td>
<td>A240</td>
<td>0.063</td>
</tr>
<tr>
<td>110/50</td>
<td>E110</td>
<td>0.127</td>
</tr>
<tr>
<td>220/50</td>
<td>E220</td>
<td>0.063</td>
</tr>
<tr>
<td>Standard, -PC, -243, -XX &amp; -XN</td>
<td>120/60</td>
<td>A120</td>
</tr>
<tr>
<td>240/60</td>
<td>A240</td>
<td>0.063</td>
</tr>
<tr>
<td>110/50</td>
<td>E110</td>
<td>0.132</td>
</tr>
<tr>
<td>220/50</td>
<td>E220</td>
<td>0.066</td>
</tr>
<tr>
<td>-XX &amp; -XN with -LB</td>
<td>24/60</td>
<td>A024</td>
</tr>
<tr>
<td>120/60</td>
<td>A120</td>
<td>0.060</td>
</tr>
<tr>
<td>240/60</td>
<td>A240</td>
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<td>110/50</td>
<td>E110</td>
<td>0.130</td>
</tr>
<tr>
<td>220/50</td>
<td>E220</td>
<td>14.500</td>
</tr>
<tr>
<td>-XV, -XT, -XDBT_ &amp; -XDBS_ (1.8 Watts)</td>
<td>24/60</td>
<td>A024</td>
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<tr>
<td>120/60</td>
<td>A120</td>
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<tr>
<td>240/60</td>
<td>A240</td>
<td>2714</td>
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<td>110/50</td>
<td>E110</td>
<td>687</td>
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<tr>
<td>220/50</td>
<td>E220</td>
<td>0.032</td>
</tr>
</tbody>
</table>

* Coils for voltages other than those listed above may be available.

Class H (Suffix –HT) coils are available for ordinary and hazardous service.

Contact factory for availability and delivery information.

Note: Coil Cover — Standard provides 1/2” NPT female conduit connection. Use Suffix –HC or –HCC for DIN style coil connector.

Coil Lead length — Standard coil lead lengths are at least 24” (60cm). Consult factory for availability of longer lead lengths.
SOLENOID PILOT – ELECTRICAL CERTIFICATIONS

Solenoid/Pilot actuated Series V-316 valves are available with a variety of different solenoids for both nonhazardous and hazardous locations. Basic details of actuators are listed below. For additional data consult factory.

### NON HAZARDOUS LOCATIONS OPERATORS

<table>
<thead>
<tr>
<th>Suffix Identification</th>
<th>Protection Classification</th>
<th>Area Classification and (Gas Grouping)</th>
<th>Certification-(Conformance)</th>
<th>Ingress Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>None or -HT, PC</td>
<td>General Purpose</td>
<td>Indoor &amp; Outdoor</td>
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<td>NEMA 1, 2, 3 &amp; 4</td>
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<td>-HC</td>
<td>General Purpose</td>
<td>Indoor &amp; Outdoor</td>
<td>CSA</td>
<td>NEMA 4; IP65</td>
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<td>-HCC (Shown)</td>
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### HAZARDOUS LOCATION SOLENOIDS

#### Agency Approvals

<table>
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<tr>
<th>Suffix*</th>
<th>Protection Classification</th>
<th>North America</th>
<th>World*</th>
<th>Area Classification and (Gas Grouping)</th>
<th>Agency</th>
<th>Ingress Protection</th>
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<tr>
<td>-XX</td>
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<td>UL</td>
<td>NEMA 7 &amp; 9</td>
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<tr>
<td>-XN</td>
<td>(d) Flameproof</td>
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<td>—</td>
<td>IECEx</td>
<td>IP66/67</td>
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<td>ATEX</td>
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<td>-XV</td>
<td>Hazardous Locations</td>
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<td>—</td>
<td>CSA</td>
<td>NEMA 4, 4X, 6P</td>
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<td>IP66</td>
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<td>-XT</td>
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<td>IP66/67/68</td>
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</tr>
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<td>(e) Increased Safety</td>
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<td>-XDBS</td>
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<td>-XMAA</td>
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<td></td>
<td></td>
<td></td>
<td>FM</td>
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</tr>
</tbody>
</table>

*Recommended solenoid options. See page 35
### COIL CODES
Identify the solenoid frequency and voltage consisting of a “Rating Code” and “Voltage” as shown at right. Coil codes complete the part number for a solenoid operated valve.

### Rating Code
- **A** = 60Hz frequency
- **D** = Direct Current (DC)
- **E** = 50Hz frequency

### Voltage
Indicated by three digits:
- e.g. 24 volts = 024
- 120 volts = 120

---

#### Electrical Characteristics
- **Continuous duty**, 2 leads 24” (60 cm).
- **Class F epoxy molded coil** (155°C).
- **Mini DIN socket with PG9 cable gland (-HC) or 1/2” conduit connection (-HCC).**

#### Miscellaneous
- Steel cover with 1/2 NPT conduit entry.
- Plated steel coil housing with 1/2 NPT conduit entry.

---

#### Voltage (Power)
- **All usual 50 Hz & 60 Hz AC (7.3W)**
- **All usual DC (9.5W)**
- **Class F epoxy molded coil** (155°C), Continuous duty. 2 leads 24” (60 cm).

#### Electrical Characteristics
- **Mini DIN socket with PG9 cable gland (-HC) or 1/2” conduit connection (-HCC).**

#### Miscellaneous
- Steel cover with 1/2 NPT conduit entry.

---

#### Voltage (Power)
- **50 Hz & 60 Hz AC (6W), DC (7.2W) & (1.8W)**
- **AC**: 120V (A120), 240V (A240), 480V (A048), 120V (A120), 240V (A120)
- **DC**: 6V (D06), 12V (D012), 24V (D024), 48V (D048)

#### Electrical Characteristics
- **Class F epoxy molded coil** (155°C), Continuous duty. 3 leads 24” (60 cm).

#### Miscellaneous
- Plated steel coil housing with 1/2 NPT conduit entry.
- Plated steel coil housing with M20 x 1.5 conduit entry.

---

#### Voltage (Power)
- **AC: 120V60HZ (A120), 240V60HZ (A240) 110V50HZ (E110), 220V50HZ (E230)**
- **DC: 12V (D012), 24V (D024), 48V (D048), 120V (D120)**

#### Electrical Characteristics
- **Epoxy molded coils rated for continuous duty, Class H – 180°C.**

### Rating Code
**A120** = AC, 120Volts/60Hz

---

#### Voltage (Power)
- **24VDC (4W)**
  (Consult factory for other voltage options)
- **24VDC 10W inrush, 2.6W holding**
  (Consult factory for other voltages)
- **24VDC (0.8W)**
  (Consult factory for other voltages)
- **24VDC (1.6 watt max.)**
  System voltage prior to barrier

#### Electrical Characteristics
- **Continuous duty coil & rectifier, including surge suppression, potted within housing.**
- **Continuous duty coil & power controller potted within housing.**
- **Continuous duty coil and power controller potted within housing.**
- **Class F epoxy molded coil** (155°C). Continuous duty.

---

### *Recommended solenoid options. See page 35*
ACTUATING DEVICES

The basic purpose of the actuating device is to provide a means of shifting the valve spool in order to control the media flowing through the valve. Because the valve's spool design is balanced, the force required to shift the spool, is separate and unaffected by the pressure being controlled.

The actuators are designed for application within 2 ranges of valve sizes: one range of actuators for all valve styles, types, and sizes ¼” through ½”; another range of actuators for the 1” size valves.

Illustrated with brief descriptions are the basic types of actuators in most frequent use. The “letters” referred to by the actuator types coincide with the prefix letters used in the product numbering system. Many variations and modifications of these basic actuators are also available. A few are described on Page 5 under Suffix Details. Others, such as combination actuators, can be found on Pages 26 and 27.

MANUAL

A push or pull motion may be used to operate the hand device in order to shift the valve spool. If used with a detent device (“U” or “Z”) or a no-spring device (“N”) the handle must be actuated and returned manually. With a spring centering device (“B”) the handle will normally be in the center position when not actuated, or will return to the center position after being actuated. To actuate with a spring centering device, the handle must be pulled to one offset position and pushed to the other. The precise differences of each of the three hand actuating devices are described below.

TYPE “L” HAND LEVER (Centerline Mounted)

The handle of this device is in the vertical plane through the center line of the valve body. On models up to ½” pipe size, a rubber boot provides protection from dirt and dust. The entire device may be rotated into positions at increments of 90° from vertical.

To indicate, use Suffix –218A, –218B, or –218C as shown below for offset mounted hand lever.

HANDLE POSITIONS

OPTIONS

Hand valves are supplied according to standard position. Three other positions are available (Suffix -218A Thru 218C). To order simply include the Suffix number shown. Example: VSL-4302-316-218A.

TYPE “I” PALM BUTTON (Panel Mounting Is Standard)

The body of the Palm Button actuator is supplied with a thread and nut that allows the actuator, when required, to be fastened to a panel with the valve behind the panel. The button will then project through and be visible from the front panel. Pushing or pulling the button activates the valve.

SPRING RETURN

A device for returning the valve spool to its original position in 2-position valves.

TYPE “S”
Can be used on any type valve. Pushes valve spool.

TYPE “R”
For use with Lever or Palm Button operated valves. Pulls valve spool.

NO-SPRING RETURN

TYPE “N”
For use on Palm or Lever Operated valves only. Used when automatic return of valve spool is not desired. Spool will stay in last position placed until operated to another position.

SPRING CENTERING DEVICE

A device for returning the valve spool to center position in manual valves only. Spring centering devices for Pilot or Solenoid/Pilot Operated valves are an integral part of the specific actuator.

TYPE “B”
Spring centers from both offset positions.
DETENT
A device that establishes a definite "feel" indicating when valve is in a specific position. Also prevents spool from shifting should excessive vibration be present. Generally used with Hand Operated valves, but can also be supplied, in some cases, for Pilot and Solenoid/Pilot Operated valves as a Combination Actuator.

TYPE “U”
3-Position detent for 3-Position valves. Provides detent in each offset position and center position as well.

TYPE “Z”
2-Position detent for 2-Position valves. Provides detent in both offset positions.

KEY Operated
TYPE “314”
KEY OPERATED VALVE
KEY REMOVABLE IN ONE POSITION
314E: key can only be removed in the "normal Position."
The valve must have a return spring, detent or pilot on end opposite key.
Captive dust cap and two keys supplied. Panel mounting provision is standard.

KEY OPERATED VALVE
KEY REMOVABLE IN TWO POSITIONS
314D: key is removable after key has been rotated to the clockwise or counter-clockwise position. The valve must have a two detent on end opposite key. Captive dust cap and two keys supplied. Panel mounting provision is standard.

Rotary Switch
TYPE “357”
Rotary switch (fixed key) actuated valve (detented)

MECHANICAL
Cam valves are supplied with roller axis perpendicular to the mounting surface. Should you require the axis parallel to the mounting surface (shown at right) simply include suffix number shown. Example: VSC-3701-316-226.

TYPE “C” CAM ACTUATOR
Utilizes case hardened roller. Recommended maximum pressure angle 15°
ACTUATING DEVICES

MECHANICAL

TYPE “33E”

-33E Suffix Detail is a plain end cap assembly, with an opening for the valve plunger to extend through the cap to the outside of the valve. While not an actuator it can be used in tandem arrangement to shift an additional valve or for special applications to actuate a device, such as a switch or as an indicator of plunger position.

PILOT

The pilot actuator is a small cylinder and piston that is an integral part of the valve and which, when pressurized or unpressurized, actuates the valve.

TYPE “P” PRESSURE PILOT (for 2-Position valves)

TYPE “J” PRESSURE PILOT (for 3-Position valves)

This pilot requires pressure to actuate the valve, and release of the pressure to return the valve. Usually it is controlled by a small Three-Way valve. The pilot port on the ¼” through ½” valves may be rotated to any position in 90° increments from vertical. (See option arrangements below). When used in pairs for 2-position valves, it is not necessary to maintain pressure on the actuated pilot in order for the valve to remain in actuated position. Valve will remain in last position until signalled by the opposite pilot to return. When used with spring centering feature (“J”), valve will remain in center position until actuated by either pilot. To remain in actuated position, pilot must remain pressurized until it is required for valve to return to center position.

PILOT POSITION OPTIONS

- Pilot actuated valves (¼” thru ½”) are supplied with the pilot port facing the same direction as the inlet port of the valve proper. Three other positions are available (Suffix -227A thru -227C).
- To order simply include the suffix number shown.
- Example: VSP-4302-316-227A.

TYPE “W” DIAPHRAGM PILOT (for 2-Position valves)

A large pilot area allows the diaphragm pilot to function on very low signal pressures. Usually controlled by a Three-Way valve, the diaphragm pilot requires pressure to actuate. When used in pairs for 2-position valves, it is not necessary to maintain pressure on actuated pilot in order for valve to remain in actuated position. Valve will remain in last position until signalled by opposite pilot to return.
STANDARD COILS are epoxy molded in a steel inclosure with ½" conduit hub. For AC and DC voltages available, see Pages 7 - 9.

Two Piloting devices are available depending upon the service to which they will be applied:

INPilot – utilizes the pressure from the inlet of the valve, through internal passages, to the solenoid-pilot. In this type valve, only one pressure connection, the inlet, is necessary.

EXPilot – requires a separate auxiliary pressure line to the solenoid-pilot. Should be used when valve is controlling vacuum, when pressure will be below the minimum recommended for INPilot operation or when viscosity of controlled medium is such that it will impede the speed of actuation. In any case, the pressure source may be either air or liquid and is independent of the medium which is being controlled by the valve.

HAZARDOUS LOCATION SOLENOID

SOLENOID/PILOT
A low power solenoid controls a built-in pilot which provides the positive force for shifting the valve spool. When used with a spring return ("S") the valve will be actuated when the solenoid is energized and will return when the solenoid is de-energized. When used in pairs for 2-position valves, the solenoid need only be energized momentarily in order to shift the valve. The valve will then remain in the shifted position until signalled to return by the opposite solenoid. In spring centering models ("X") the valve will remain in the center position until one of the solenoids is energized. It is necessary to maintain energy on the solenoid as long as it is desired for the valve to remain in the shifted position. When de-energized, the valve will return to the center position.

STAINLESS STEEL TAG
Versa’s engraved tags are available in two configurations.

Configuration one: is a simple text field consisting of two lines of text, 20 characters maximum per line. The text can be specified as alpha, numeric or both.

Configuration two: is a text field with sequential numbering added. This option includes two lines of text. Line one is text. Line two allows for sequentially numbering the tag, 20 characters maximum per line.

ORDERING INFORMATION
Order any B-316, C-316, T, V or V-316 valve. As a separate line item (listed directly under valve part number to be tagged) list the tag part number P- 2002-16-NV28A. In remarks field specify the tag marking instructions. If sequential numbering is required provide the start and end numbers required in the sequence for the appropriate number of valves.

SOME AVAILABLE OPTIONS
- Manual Override: (Suffix -ME)
- Threaded Solenoid Exhaust Adapter: (Suffix -H -H2)
- Dust excluders for solenoid exhaust:
  - Dust Proof: (Suffix -L14)
  - Water Tight: (Suffix -D14)

OVERRIDE
- ME

Hydraulic Adapter
- H2  ⅛"
- H   ¼"

Excluders
- L14 Dust Proof
- D14 Water Tight

Solenoid Vent Options

www.versa-valves.com
Three-Way Valves may be either normally open or normally closed to the inlet in the un-actuated position. Three-Way Valves are usually used to control single acting cylinders or the pilots of other valves or devices. Two additional types of Three-Way Valves are available.

**Diverter:** a common inlet that directs flow to either one of two outlets.

**Selector:** two separate inlets that are alternately connected to a common outlet.

**NOMINAL PRESSURE RANGE**

**Series “V-316”:** partial vacuum to 200 psi (14 bar) pneumatic

(Consult pressure rating chart on Page 6 for specific pressure rating of each valve.)

**ACTUATION**

MANUAL, MECHANICAL, PILOT or SOLENOID-PILOT

**PORT SIZES:** 1/4”, 3/8”, 1/2” and 1” NPT
Refer to pages 6 through 9 for information concerning:
- Construction
- Pressure Ranges
- Seals
- Electrical
- Port Sizes
- Temperature
- Flow
- Filtration

**STANDARD FLOW PATTERNS**

Valves must be connected in accordance with the port markings so that the flow is from the inlet port to the outlet port or from outlet port to exhaust. The flow within the valve should never be reversed. Note: When used in a vacuum system, the vacuum pump is connected to the exhaust port.

**THREE WAY**

**2 POSITION 3/2**

1. **VALVE NORMALLY CLOSED** (actuator mounted on right end of valve)

2. **VALVE NORMALLY OPEN** (actuator mounted on left end of valve)

**TWO OUTLET (Diverter)**

2 POSITION 3/2

To indicate substitute number “7” for first digit of product number.

**TWO INLET (Selector)**

2 POSITION 3/2

To indicate substitute number “8” for first digit of product number.

For 3 Position 3/3 (all ports blocked in the center position) substitute number “3” for fourth digit of product number.
E.g., VSG-3503-316-D024.

www.versa-valves.com
3 WAY DIMENSIONS

Port hole locations and mounting hole size and locations shown in the individual Body Detail below apply to all Three-Way valves, regardless of type of actuation. The overall dimensions are shown for each type of valve.

BODY DETAIL

---

HAND ACTUATED VALVES

<table>
<thead>
<tr>
<th>SIZE</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>HO</th>
<th>J</th>
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<tr>
<td>1/4&quot; - 3/8&quot;</td>
<td>2.19</td>
<td>55.6</td>
<td>1.15</td>
<td>29.2</td>
<td>1.78</td>
<td>45.2</td>
<td>3.31</td>
<td>84</td>
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</tr>
<tr>
<td>1/2&quot;</td>
<td>2.84</td>
<td>72</td>
<td>1.15</td>
<td>29.2</td>
<td>1.78</td>
<td>45.2</td>
<td>3.31</td>
<td>84</td>
<td>—</td>
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<td>2</td>
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BUTTON ACTUATED VALVES

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<th>B*</th>
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<th>G</th>
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<td>1.65</td>
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*Dimensions for Spring-Centering Valves. For port and mounting hole locations for all valves shown above, refer to drawings top page 16.
PILOT ACTUATED VALVES (and Spring Centering)

SINGLE PILOT

DOUBLE PILOT

<table>
<thead>
<tr>
<th>SIZE</th>
<th>A</th>
<th>B</th>
<th>B*</th>
<th>C</th>
<th>C*</th>
<th>D</th>
<th>E</th>
<th>F</th>
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<tbody>
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<td>55.6</td>
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<td>1.78</td>
<td>45.1</td>
<td>0.94</td>
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<tr>
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<td>1.15</td>
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*Dimensions for Spring-Centering Valves.

DIAPHRAGM ACTUATED VALVES

SINGLE PILOT

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*Dimensions for Spring-Centering Valves. For port and mounting hole locations for all valves shown above, refer to drawings top page 16.
### SOLENOID ACTUATED VALVES (Non Hazardous Service)

#### SINGLE SOLENOID

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*Dimensions for Spring-Centering Valves.

#### DOUBLE SOLENOID

#### SOLENOID ACTUATED VALVES (Hazardous Service -XV, -XT, -XX & -XN)

#### SINGLE SOLENOID

See page 7-9

### DOUBLE SOLENOID

*Dimensions for Spring-Centering Valves. For port and mounting hole locations for all valves shown above, refer to drawings top page 16.
3 WAY DIMENSIONS

SOLENOID ACTUATED VALVES (Hazardous Service -XDB_)

SINGLE SOLENOID

DOUBLE SOLENOID

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*Dimensions for Spring-Centering Valves.

SOLENOID ACTUATED VALVES (Hazardous Service Valves -XMA_)

SINGLE SOLENOID

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*Dimensions for Spring-Centering Valves. For port and mounting hole locations for all valves shown above, refer to drawings top page 16.

www.versa-valves.com
Four-Way Valves are generally used to control double acting cylinders. They function to alternately direct pressure to one of two outlets at the same time exhausting pressure from the opposite outlet.

Shown: VSG-4522-316-PC-XX-D024

**NOMINAL PRESSURE RANGE**

**Series V-316**: partial vacuum to 200 psi (14 bar) pneumatic. For hydraulic consult factory

(Consult pressure rating chart on Page 6 for specific pressure rating of each valve.)

**ACTUATION**

MANUAL, MECHANICAL, PILOT or SOLENOID-PILOT
Refer to pages 6 through 9 for information concerning:
Construction
Seals
Port Sizes
Flow
Pressure Ranges
Electrical
Temperature
Filtration

**STANDARD FLOW PATTERNS**

**ONE INLET, TWO OUTLETS, TWO EXHAUSTS**

Valves must be connected in accordance with the port markings so that the flow is from the inlet port to the outlet port or from outlet port to exhaust. The flow within the valve should never be reversed. Note: When used in a vacuum system, the vacuum pump is connected to the outlet port.

**2 POSITION 5/2**

- Inlet open to cylinder port B, cylinder port A, open to exhaust.
- Inlet open to cylinder port A, cylinder port B open to exhaust.

**3 POSITION 5/3**

Diagrams below show center position only. Offset positions are same as shown above for 2-position types. To indicate particular center pattern required, substitute number shown within corresponding diagram for fourth digit of product number.

- All ports blocked
- Cylinder ports open to exhaust
- Inlet open to both cylinder ports.
Port hole locations and mounting hole size and locations shown in the individual Body Detail below apply to all Four-Way valves, regardless of type of actuation. The overall dimensions shown for each type of valve actuation apply whether for side ported or sub-plate mounting type.

**BODY DETAIL**

1/4" - 1/2" Body

3/4" - 1" Body

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*Dimensions for Spring-Centering Valves.

**LEVER ACTUATED VALVES**

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*Dimensions for Spring-Centering Valves. For port and mounting hole locations for all valves shown above, refer to drawings top page 22.
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*Dimensions for Spring-Centering Valves.

## Single Solenoid

### Double Solenoid

- Manual Overrids
- Wire Leads 24" (610 MM)
- 1/8" NPT Pilot Port (expilot valves Only)
- 1/2" NPT Conduit Connection

### Single Solenoid

- Manual Overrids
- Wire Leads 24" (610 MM)
- 1/8" NPT Conduit Connection

## Hazardous Service -XV, -XT, -XX & -XN

### Single Solenoid

- Manual Overrids
- Wire Leads 24" (610 MM)
- 1/8" NPT Pilot Port (expilot valves Only)
- 1/2" NPT Conduit Connection

### Double Solenoid

- Manual Overrids
- Wire Leads 24" (610 MM)
- 1/8" NPT Pilot Port (expilot valves Only)
- 1/2" NPT Conduit Connection

*Dimensions for Spring-Centering Valves. For port and mounting hole locations for all valves shown above, refer to drawings top page 22.

www.versa-valves.com
## PILOT ACTUATED VALVES

### WAY-MOUNTING DIMENSIONS

#### SINGLE PILOT

![Single Pilot Diagram](image)

#### DOUBLE PILOT

![Double Pilot Diagram](image)

### DIAPHRAGM ACTUATED VALVES

#### SINGLE DIAPHRAGM

![Single Diaphragm Diagram](image)

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*Dimensions for Spring-Centering Valves.

For port and mounting hole locations for all valves shown above, refer to drawings top page 22.
**SOLENOID ACTUATED VALVES** (Hazardous Service -XDB_)

**DOUBLE SOLENOID**

*Dimensions for Spring-Centering Valves.*

**SOLENOID ACTUATED VALVES** (Hazardous Service Valves -XMA_)

**SINGLE SOLENOID**

*Dimensions for Spring-Centering Valves.*

For port and mounting hole locations for all valves shown above, refer to drawings top page 22.
Combination Actuators

Combination Actuators are a combination of two actuating devices into one unit that can be applied to either end of a valve body assembly. This allows for a third actuating device to be applied to the opposite end of the valve body assembly.

Use of Combination Actuators allows for control of various interlock circuits, and in many cases reduces the total number of valves and overall circuitry required for control of intricate systems.

Cross section drawings and descriptions are presented here for understanding of actuator function. They are indicated in the product number by use of the prefix "A" and the appropriate suffix that represents the specific Combination Actuator involved.

**Manual**

**Hand Lever-Spring Center (D — One Direction) Cap Assembly**
CA-4302-69L-316-135LE
For ¼” Thru ½” Valves
This Cap Assembly is denoted in the prefix letters of the valve product no. by the letter 'A' and suffix detail "-135LE".

**Button-Two Detent Cap Assembly**
CA-4302-86-316-115E
For ¼” Thru ½” Valves
This Cap Assembly is denoted in the prefix letters of the valve product no. by the letter 'A' and suffix detail "-115E".

**Button-Spring Return (R) Cap Assembly**
CA-4302-86-316-136E
For ¼” Thru ½” Valves
This Cap Assembly is denoted in the prefix letters of the valve product no. by the letter 'A' and suffix detail "-136E".

**Pilot**

**Pilot Two Detent Cap Assembly**
CA-4302-64-316-150E
For ¼” Thru ½” Valves
This Cap Assembly is denoted in the prefix letters of the valve product no. by the letter 'A' and suffix detail "-150E".

**Pilot, Push/Pull, Spring Center**
CA-4302-83-316-4003PE
For ¼” Thru ½” Valves
This Cap Assembly is denoted in the prefix letters of the valve product no. by the letter 'A' and suffix detail "-4003PE".

**Pilot, Push/Pull, CA-4302-64-316-PPP**
For ¼” Thru ½” Valves
This Cap Assembly is denoted in the prefix letters of the valve product no. by the letter 'A' and suffix detail "PPP".
Combination Actuators - Special Purpose Actuators

Pilot

**Pilot, Pull**
CA-4302-64-316-PTP
For ¼” Thru ½” Valves
This Cap Assembly is denoted in the prefix letters of the valve product no. by the letter ‘A’ and suffix detail “-PTP”

**Pilot-Spring Return (S)**
CA-4302-64-316-159E
For ¼” Thru ½” Valves
This Cap Assembly is denoted in the prefix letters of the valve product no. by the letter ‘A’ and suffix detail “-159E”.

**Pilot Pull Type**
“AIR LATCH” hold function only
CA-4302-64-316-301RE
CA-4322-84-316-138E (EXPilot)
CA-4322-84-316-138E (INPilot)
For ¼” Thru ½” Valves
This Cap Assembly is denoted in the prefix letters of the valve product no. by the letter ‘A’ and suffix detail “-301RE”

**Solenoid/Pilot**

**Solenoid/Pilot-2 Detent Cap Assembly**
CA-4302-84-316-173E (EXPilot)
CA-4322-84-316-173E (INPilot)
For ¼” Thru ½” Valves
This Cap Assembly is denoted in the prefix letters of the valve product no. by the letter ‘A’ and suffix detail “-173E”.

**Solenoid/Pilot- Reverse Spring Return (R) Cap Assembly**
CA-4302-84-316-138E (EXPilot)
CA-4322-84-316-138E (INPilot)
For ¼” Thru ½” Valves
This Cap Assembly is denoted in the prefix letters of the valve product no. by the letter ‘A’ and suffix detail “-138E”.

**Solenoid/Pilot- Dual Piston Assembly**
CA-4302-84-316-DP (EXPilot)
CA-4322-84-316-DP (INPilot)
For ¼” Thru ½” Valves
This Cap Assembly is denoted in the prefix letters of the valve product no. by the letter ‘A’ and suffix detail “-DP”.

www.versa-valves.com
**Push Pull Solenoid** Suffix -PPG

*General Description*

A dual solenoid valve with a hand lever. The design concept is to provide the functionality of a dual coil, 2-position valve with the addition of manual control or any other actuator. The valve operates as standard 2-position requiring only momentary electrical contact to shift valve. Various manual actuators are available. The lever shown is an “L” type which can be manually set in either offset position when the solenoid valve is de-energized.

![PPG Flow Schematic](image1)

**Redundant Solenoid** 2oo2, Suffix -RS

*General Description*

When parallel electronic control circuits are utilized in a system, if a complete control circuit fails or requires maintenance, the parallel circuit will keep the system running. In a parallel circuit Versa’s Redundant Valve functions the same as a solenoid operated-spring return valve, except that it has two solenoids (one for each of the parallel circuits) rather than one solenoid. Either or both of these solenoids will shift and maintain the controlled device in the shifted position. Both solenoids must be de-energized to return the controlled device to the un-shifted position. The use of one Redundant Valve can replace multiple valves and components to accomplish the same function. This function can be considered as a (2oo2).

![RS Flow Schematic](image2)

**Shut Off Valve** 1oo2, Suffix -SOV

*General Description*

While the Shut off Valve looks similar to the Redundant Solenoid Valve (shown above) the internal pilot circuit is different. The -SOV option provides a series pilot control circuit that requires both coils, a primary and a secondary, to be energized in order for the valve to shift. Conversely if the electrical signal to either coil is removed the valve will return to the de-energized position. This function can be considered as a (1oo2), where various control devices (e.g., temperature, pressure switches) could be wired in series with each coil. The actuation of any one of these devices, attached to either coil, would interrupt the signal to the coil and cause the valve to shift to the de-energized position.

![SOV Flow Schematic](image3)
## How to specify SPECIAL PURPOSE DUAL SOLENOID VALVES

**V** = V Series

- LA = -PPG with Lever
- IA = -PPG with Button
- AA = -PPG with Latch, see page 28
- SA = -RS -SOV with Spring Return
- AA = -RS -SOV with Latch, see page 28

3 = Three-way
4 = Four-way

3 = 1/4"NPT
4 = 3/8"NPT
5 = 1/2"NPT

2 = Threaded sideports-INPilot solenoid: no auxiliary pilot required.

1 = 3-way NC
2 = 3-way NO, 4-way/2-position
3 = 4-way/3-Position (blocked center)
4 = 4-way/3-Position (exhaust ports open in center)

316 = Stainless steel valve identifier.

**OPTIONS** (Refer to pages 8 to 9 for specific certifications, standards & classifications, approvals, protective codes and voltage codes.)

Installation, Filtration And Lubrication Valves have no limitations on mounting orientation. 40 to 50 micron filtration and general purpose lubricating oil ISO, ASTM viscosity grade 32 recommended.

### Dimensions

<table>
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<tr>
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<th>C⁺</th>
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*1 Dimensions listed are for -XX type hazardous service solenoids. For dimensions with other hazardous service solenoids that can be applied, consult factory. Dimensions for standard non-hazardous service solenoids will be slightly less than those listed.*

www.versa-valves.com
Latching valves are particularly suited to applications where it is desirable or mandatory to manually reset or restart a system. A typical application could involve the emergency shutdown of automatically monitored process operations. Loss or interruption of the control signal to the valve actuator causes the valve to shift, latch and shut-down a process step. When the signal is restored the valve remains in the latched position until the operator manually unlashes it and allows the process step to resume. Positive latching in such an application is vitally important since many process operations are sequential and one step must not be started until the one ahead of it has started.

This example is only one of many which can be accommodated through the use of Versa’s Latching Valves. A wide range of functional types, port sizes, actuators, and latching arrangements provides the engineer with a complete choice of valves to meet the requirement of the application.

The Latching Device actuator consists of an integral spring for returning the valve plunger, and an inline hand operator where needed to manually shift the valve. The specific Latching Device may be attached to any Series V-316 valve body size or style. Typically the actuator on the opposite end of the valve body would be an automatic type such as a solenoid, a remote pressure pilot, or a low pressure diaphragm actuator.

**LATCHES IN ACTUATED POSITION**

**Suffix Detail-181BE**
Latches automatically when plunger shifts on signal. Unlatching allows plunger to be returned by hand.

**Suffix Detail -181CE**
Latches automatically when valve spool has been shifted on signal or manually against the spring. Unlatching allows the spring to return the valve spool automatically. (If hand lever is not required, see suffix -3358AE bottom right.) (not available ¾", 1")

**LATCHES IN UNACTUATED POSITION**

**Suffix Detail -181D**
Unlatching allows valve spool to be shifted manually or on signal. Spring returns valve spool automatically when signal is removed, and valve latches. (If hand lever is not required, see suffix -3358E below.)

**Suffix Detail -3358E**
Unlatching allows plunger to shift on signal. Spring returns plunger automatically and valve latches. (If hand lever is required for manual actuation see suffix -181D above.) (not available ¾", 1")

**Suffix Detail-3358AE**
Latches automatically when valve spool shifts on signal. Unlatching allows the spring to return valve spool automatically. (If hand lever is required for manual actuation see suffix -181CE above.) (not available ¾", 1")
## LATCHING/RESET VALVES

**How to specify SERIES V-316 VALVES**

\[ V = \begin{align*} 
V & = \text{Pneumatic service: vacuum to 200 psi (14 bar)} \\
AG & = \text{Solenoid/pilot operated (NEMA 1,2,3)} \\
& \quad \text{(2NC, 3NC, 4-way, 5-way, Selector, Diverter)} \\
AP & = \text{Remote pressure pilot operated} \\
& \quad \text{(2NC, 3NC, 4-way, 5-way, Selector, Diverter)} \\
AW & = \text{Diaphragm (low pressure) pilot operated} \\
& \quad \text{(2NC, 3NC, 4-way, 5-way, Selector, Diverter)} \\
& \quad \text{(not available \( \frac{3}{4}" \), 1")} \\
GA & = \text{Solenoid/pilot operated (NEMA 1,2,3)} \\
& \quad \text{(2NO, 3NO, Selector, Diverter)} \\
PA & = \text{Remote pressure pilot operated} \\
& \quad \text{(2NO, 3NO, Selector, Diverter)} \\
WA & = \text{Diaphragm (low pressure) pilot operated} \\
& \quad \text{(2NO, 3NO, Selector, Diverter)} \\
& \quad \text{(not available \( \frac{3}{4}" \), 1")} \\
2 & = \text{Two-way} \\
3 & = \text{Three-way} \\
4 & = \text{Four-way} \\
5 & = \text{Five-way} \\
7 & = \text{Diverter (one inlet-two outlets)} \\
8 & = \text{Selector (two inlets-one outlet)} \\
3 & = \text{\( \frac{1}{4}" \) NPT} \\
4 & = \text{\( \frac{3}{8}" \) NPT} \\
5 & = \text{\( \frac{1}{2}" \) NPT} \\
6 & = \text{\( \frac{3}{4}" \) NPT} \\
7 & = \text{1" NPT} \\
0 & = \text{Threaded side ports - For all type actuators:} \\
& \quad \text{For controlling vacuum to 200 psi (14 bar) air and where controlled medium or} \\
& \quad \text{source is different than pilot medium or source. Solenoid/pilot or remote} \\
& \quad \text{pressure pilot requires aux pilot pressure 40-175 psi (2.8-12 bar) air.} \\
& \quad \text{Diaphragm pilot requires aux pilot pressure 5-50 psi (0.34-3.4 bar) air.} \\
2 & = \text{Threaded side ports - INPilot solenoid only:} \\
& \quad \text{For controlling pressures 40-175 psi (2.8-12 bar) air. No auxiliary pilot required.} \\
1 & = \text{2NC, 3NC} \\
2 & = \text{2NO, 3NO, 4-way two position, 5-way two position, Selector, Diverter} \\
3 & = \text{Three-position, 3, 4, 5-way, Selector, Diverter,-all ports closed in center position.} \\
4 & = \text{Three-position, 3, 4-way, exhaust ports open in center position.} \\
316 & = \text{Stainless steel valve identifier.} \\
\text{Available 1/4" - 1" NPT} \\
\text{181BE} \\
\text{181D} \\
\text{Available 1/4" - 1/2" NPT} \\
\text{3358AE} \\
\text{3358E} \\
\text{Locking/reset device (refer to page 30 for specific device required)}
\]

**OPTIONS**

-XX = Solenoid operator for hazardous service (NEMA 7 & 9);
  
Class I, Division 2 (A & B); Class I, Division 1 (C & D);
  
Class II, Division 1 (E, F & G).

-LB = Low watt (1.8W) solenoid operator for hazardous service (NEMA 7 & 9)
  
Max operating pressure 120 PSI (8.3 bar)

Consult factory for specific certifications, standards & classifications, approvals, and protective codes.

www.versa-valves.com
ByPass Valve

General Description
Versa’s ByPass valve provides an option for testing solenoid valve control circuits in applications where closing down or “shutting in” the system is not an option. The ByPass valve allows the testing and replacement of a component within the circuit without shutting down the main system. Versa’s solution is simple to apply, operate and is accomplished in one valve. The basic valve is a 3-position manual valve. Operation is as follows:

Position 1. This position is the normal position or the regular operation mode.

Position 2. This position places the control circuit in the test mode. In this position the ByPass valve allows pressure to the circuit for testing while maintaining pressure on the actuator. With pressure to solenoid inlet and solenoid circuit outlet blocked/isolated this position allows complete testing of solenoid circuit without shutting down the system.

Position 3. This position places the control system in a replace mode. Should it be determined that a component in the control circuit needs to be repaired and or replaced this position allows total isolation from pressure while still holding system pressure to actuator.

Based on Versa proven V-316 series high flow valve. Actuation is available as a rotary switch or key operated. Optional position indication available.

Dimension Drawing

VAU-450X-316-314E***-9E-2039 is shown with key actuation and optional position indicator.

<table>
<thead>
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<th>Port SIZE</th>
<th>A (in)</th>
<th>B (mm)</th>
<th>C (in)</th>
<th>D (mm)</th>
<th>Position 1 (in)</th>
<th>Position 2 (mm)</th>
<th>Position 3 (mm)</th>
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<td>1/2</td>
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*For 1/4” port size see C-316 Series Bulletin. Not available in 1”.
For port and mounting hole locations refer to drawings top page 22
The Versa Lockout valve is available in two configurations, locked in one position only or locked in either closed or open position.

The LOVBE is an OSHA approved 3-Way, Lockout valve that is Normally Closed in the locked position, blocking the inlet and bleeding all air in the system to atmosphere.

The LOVEE is available as a 3-Way or 4-Way valve that can be locked in either open or closed position.

Versa’s new -403RG option for the V-316 Series valves offers pressure indication on a manually operated, 3-way valve.

The valve’s visual indication will reveal whether a circuit is pressurized or vented.

The Pressure Indicator (Suffix -403RG) signals, through the use of colored indicators, the presence of pressure at valve A port. Red indicates that there is no pressure on the A port, while green indicates that the A port is pressurized and the valve is in the actuated position.

Other colors available.

### Dimensions

<table>
<thead>
<tr>
<th>PORT SIZE*</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G Ø</th>
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<td>1.31</td>
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*Not available in 1"*
**General Description**

The Versa Modular Air Package is a compact air management system, based on V-316 Series components, that will provide a full range of pneumatic accessories and functions to meet the needs of most control systems in the actuator control industry. Major components are shutoff and check valves, filter/regulators, speed controls and directional control valves.

**Design Benefits**

Versa’s VMAP simplifies the design process by combining all the components of a common circuit into one integrated assembly. Whether a standard shutoff circuit or an intricate control system, VMAP has the features to meet the requirements of any control project. VMAP will reduce engineering, components, vendors, costs, weight and save time.

**TROUBLE FREE.** Designed with integral assembly flanges combined with all O ring interface sealing and standard fasteners. Long leak free service life is accomplished. No custom or flat gaskets to leak or brackets to fail.

**TECHNOLOGY.** Utilizing the latest in computer aided design and finite element software flow is maximized yielding the highest flow in the smallest of packages.

**CUSTOM CIRCUITRY** is achieved through modular design by simply combining various components to create the desired circuit.

**RELIABILITY.** The reliability of the Versa V-316 Series combined with industry approved materials yields a proven product. SIL (Safety Integrity Levels) exceeding most application requirements.

**ENGINEERING BENEFITS**

- Standard or custom circuits available utilizing VMAP’s modular components.
- Convenience of one purchase order and one vendor.
- No need for developing Bill of Materials for fittings, tubing and bracketing.
- No need for designing a complete layout of many different system components.
- No need for designing brackets for many individual components.

**FIELD BENEFITS**

- Ease of repair: By removing a few screws the various modules can be disassembled and inspected, no tubing or fittings to remove.
- Field configurability of function after installation: Add more valves as the requirements of the process change.
- 10 year warranty

**INSTALLATION BENEFITS**

- Reducing fittings, tubing and related labor costs
- Reduction in size and weight
- One component to mount

**Current Technology**
### Cross Reference Chart

**North American (-XX) (Cont.)**

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### MISCELLANEOUS INFORMATION

**Recommended Hazardous Location Solenoid Option Packages**

(For complete specifications please see above and page 8)

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<th>Certification/Power</th>
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<td>North American - CSA</td>
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<tr>
<td></td>
<td>Standard Power</td>
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<tr>
<td>Steel, Electroless Nickel Plated, 24 Inch Leads</td>
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<tr>
<td>Stainless Steel, High Performance 430 type, 24 Inch leads</td>
<td>-XXE4</td>
</tr>
<tr>
<td>Stainless Steel, 316L type, Junction Box with Terminal Strip</td>
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</tr>
</tbody>
</table>

*1.8 watt solenoid. Also available 0.85 watt, see cross reference chart above, 1.8 & 0.85 not available on E. For 0.50 watt, consult factory.

**All the -XDBS, -XDBT & -XT solenoids are "World Solenoids" certified for North America, ATEX, IECEx and INMETRO. For additional certifications consult factory. -XV solenoids certified for North America. See page 8 for additional options.

www.versa-valves.com
WARNINGS REGARDING THE DESIGN APPLICATION, INSTALLATION AND SERVICE OF VERSA PRODUCTS

The warnings below must be read and reviewed before designing a system utilizing, installing, servicing, or removing a Versa product. Improper use, installation or servicing of a Versa product could create a hazard to personnel and property.

DESIGN APPLICATION WARNINGS
Versa products are intended for use where compressed air or industrial hydraulic fluids are present. For use with media other than specified or for non-industrial applications or other applications not within published specifications, consult Versa.

Versa products are not inherently dangerous. They are only a component of a larger system. The system in which a Versa product is used must include adequate safeguards to prevent injury or damage in the event of system or product failure, whether this failure be of switches, regulators, cylinders, valves or any other system component. System designers must provide adequate warnings for each system in which a Versa product is utilized. These warnings, including those set forth herein, should be provided by the designer to those who will come in contact with the system.

Where questions exist regarding the applicability of a Versa product to a given use, inquiries should be addressed directly to the manufacturer. Confirmation should be obtained directly from the manufacturer regarding any questioned application prior to proceeding.

INSTALLATION, OPERATION AND SERVICE WARNINGS
Do not install or service any Versa product on a system or machine without first depressurizing the system and turning off any air, fluid, or electricity to the system or machine. All applicable electrical, mechanical, and safety codes, as well as applicable governmental regulations and laws must be complied with when installing or servicing a Versa product.

Versa products should only be installed or serviced by qualified, knowledgeable personnel who understand how these specific products are to be installed and operated. The individual must be familiar with the particular specifications, including specifications for temperature, pressure, lubrication, environment and filtration for the Versa product which is being installed or serviced. Specifications may be obtained upon request directly from Versa. If damages should occur to a Versa product, do not Operate the system containing the Versa product. Consult Versa for technical information.

LIMITED WARRANTY DISCLAIMER AND LIMITATION OF REMEDIES
Versa’s Series products are warranted to be free from defective material and workmanship for a period of ten years from the date of manufacture, provided said products are used in accordance with Versa specifications. Versa’s liability pursuant to that warranty is limited to the replacement of the Versa product proved to be defective provided the allegedly defective product is returned to Versa or its authorized distributor. Versa provides no other warranties, expressed or implied, except as stated above. There are no implied warranties of merchantability or fitness for a particular purpose. Versa’s liability for breach of warranty as herein stated is the only and exclusive remedy and in no event shall Versa be responsible or liable for incidental or consequential damages.

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Versa has been supplying the fluid power industry with pneumatic and hydraulic components for over 50 years. We have built a reputation for quality that is unsurpassed in the market for high performance solenoids, pneumatic relays, resets and pilot valves.